

# Linear Step Motors & Linear Slides

(Ball Screws)



### **Ball Screw Motors**

- BE08 Series
- BE11 Series
- BE14 Series
- BE17 Series
- BE23 Series

### **Linear Slides**

- MS20 Series
- MS28 Series
- MS35 Series
- MS42 Series

## **Stepper Drives**

- SR Series
- ST Series



# **Milestones**

MAY. 2017	AMP & MOONS' Automation (Germany) GmbH was officially registered in Frankfurt, Germany
MAY. 2017	MOONS' Electric was successfully listed on the Shanghai Stock Exchange
JUN. 2015	MOONS' acquired LIN ENGINEERING
MAY. 2015	MOONS' Electric and PBC Linear officially established Joint Venture
JUN. 2014	MOONS' acquired Applied Motion Products
MAR. 2014	MOONS' Guangzhou Branch Office opened
OCT. 2013	MOONS' Industries Japan was established in Yokohama
OCT. 2013	MOONS' Ningbo Branch Office opened
DEC. 2012	MOONS' Xin'an Branch Office opened
JUN. 2012	MOONS' Chengdu Branch Office opened
AUG. 2011	MOONS' Wuhan Branch Office opened
JUN. 2010	MOONS' Industries (South-East Asia) Pte Ltd. was established in Singapore
SEP. 2009	MOONS' Industries (Europe) S.R.L was established in Milan, Italy
JAN. 2009	MOONS' Qingdao Branch Office opened
MAR. 2008	MOONS' PM Stepper Motor production started
FEB. 2007	MOONS' established joint venture with Applied Motion Products and a driver company was set up
JUL. 2006	MOONS' Nanjing Branch Office opened
MAY. 2006	MOONS' new facility was built and factory relocation was completed
JAN. 2005	First LED Driver was introduced to the market
SEP. 2002	MOONS' Beijing Branch Office opened
OTC. 2001	MOONS' Shenzhen Branch Office opened
DEC. 2000	MOONS' Industries (America), Inc. was established in Chicago, USA
NOV. 2000	MOONS' Wiring Harness Factory was set up and put into production.
OCT. 2000	MOONS' Power Supply Factory was set up and production started
APR. 1998	MOONS' International Trading Company was established
FEB. 1998	MOONS' Motor Factory was set up and HB Stepper Motor production started
AUG. 1997	MOONS' Mini-Detective Polling System was introduced to the China market
FEB. 1994	MOONS' was founded

# Catalogue

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# **Ball Screw Motors**

MOONS' BE Series products are designed based on the know-how technology of hybrid step motors, ball screws and nuts. Provide high torque, high precision, and high efficiency to fit the application needs of designers. The combination of motor styles, motor sizes, ball screws and nuts, gives the freedom to use motors of different form factors to exactly fit in the application. And, it provides the best performance with any drive and power supply.

- Five frame Sizes: NEMA08, 11, 14, 17, 23
- Multiple motor lengths and motor sizes
- Each frame size motor has a variety of lead options
- Each frame size motor has a variety of nut options

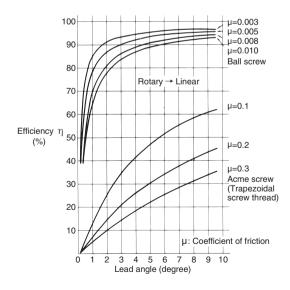
MOONS' has committed to product innovation design and technical improvement, with excellent product quality, application technology. fast and flexible services, which provide customers with high level Linear motion solutions.



# **Features of BE Series**

# High mechanical efficiency

The Ball screws of BE Series have outstanding transmission efficiency of over 90%, incomparably higher than lead screws. Their required torque is just less than a third of what the lead screws require. Therefore, it is easier to transfer a linear motion into a rotary motion.



Mechanical efficiency of ball screws

Efficiency of ball screws (Rotary → Linear)

Normal operation:  $P = \frac{2\pi \eta_1 \times T}{2\pi \eta_1}$ 

T=Load torque kgf x cm P=Axial external load kgf  $\ell$ =lead cm

 $\eta_1$ = Efficiency of ball screws



### Small axial clearance, High accuracy, High rigidity

The Ball screws of BE Series adopt a gothic-arch groove profile, its axial clearance can be adjusted in a highly fine pitch as well as it can be lightly rotated. In addition, by giving a preload to the screw, the axial clearance could be adjusted to 0 to achieve advanced rigidity.



Ball screw groove profile

## High hardness, Excellent durability

The Ball screws of BE Series maintain excellent durability achieved by carefully selected materials, proper heat treatment, and machining with advanced product technologies. Ball screws are generally manufactured to maintain the minimum standard hardness at 58 HRC with the materials listed in right table.

	Material	Hardness
Screw shaft	SCM450 S55C	HRC 58° ~ 64°
Nut	SCM415H	HRC 58° ~ 64°
Steel balls	SUJ2	More than 60 HRC

Materials and hardness

# For Safety Use

#### Lubrication

When using the BE series products, lubricant should be required. If lubricant is not applied with, the problem such as increase of torque and shortened life occurs. Applying lubricant can minimize temperature increases, decline of mechanical efficiency due to friction, and deterioration of accuracy caused by wear.

### Be careful with falling off of components due to their own weight.

Since a ball screw has a low friction factor, its shaft or nut could potentially fall off due to its own weight. Be careful not to have your hand or fingers be caught under the fallen component.

### Do not disassemble a nut.

When balls have been dropped off the nut or the nut has been removed from a shaft, do not attempt to reassemble them yourself and return them to our company for repair.

(In this case, repairing charges are required.)

If it necessary to disassemble the nut by yourself, Please consult with our technical department first.

### Pay careful attention to mounting accuracy.

A moment load caused by misalignment of a ball screw, bearing, guide, nut, and housing and improper angularity may result in malfunction, extraordinary noise, abnormal vibration, shorter product life as well as breakage of screw shaft due to rotating bending fatigue. Be careful with such defects because they may lead to a serious accident.

### **Working Temperature**

Normally, The BE Series work temperature range is 0~60°C. If it necessary to work beyond the recommended temperatures, Please consult with our technical department first.



# **Model Numbering System**

BE 172S - B0801 - 100 - AK1 - 0 - XXX

Ball Screw Motor Type Code

Code	Structure Type
BE	External Nut - Ball screw Shaft

Motor Size Code

c	ode	Motor Body Length Max(mm)	Step Angle (°)
08	08	28.3	1.8
00	0G	29.5	5
11	18	32	1.8
11	5S	52	1.8
	1A	28	0.9
14	18	28	1.8
	3S	36	1.8
	4A	34.3	0.9
17 4S		34.3	1.8
	6S	48.3	1.8
23	88	57	1.8
23	AS	79	1.8

Ball Screw Type Code

Code	Nominal Diameter (mm)	Lead (mm)	Code	Nominal Diameter (mm)	Lead (mm)
B0401	4	1	B1002	10	2
B0601	6	1	B1004	10	4
B0801	8	1	B1010	10	10
B0802	8	2	B1202	12	2
B08025	8	2.5	B1204	12	4
B0805	8	5	B1205	12	5
B0808	8	8	B1210	12	10

Ball Screw Lengths(Lx)

###	Provided in 1 mm increments
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Rated Current Code This code defines by our technical department XXX=X.XX(A) Special Custom Type Code **Custom Type** Non Special Custom s Lead Screw End Machining Add Encoder В Add Brake С Other Special Custom Type

Nut Type Code

	Code	Mating Ball Screw	
		B0401	
		B0601	
		B0801	
AK	1	B0802	
AN		B08025	
		B1002	
		B1202	
	2	B1004	
BU	1	B0805	
		B0808	
ВМ	1	B1010	
		B1204	
AV	2	B1205	
AV	2	B1210	



# **Configuration Table**

Nominal		Ball Screw						Motor Options	Options					
Diameter (mm)	(mm)	Code	BE080S	BE080G	BE111S	BE115S	BE141A	BE141S	BE143S	BE174A	BE174S	BE176S	BE238S	BE23AS
4	<b>-</b>	B0401	0	0	ı	ı	ı	ı	ı	ı	ı	ı	ı	ı
9	1	B0601	ı	ı	0	0	ı	ı	1	ı	ı	ı	ı	1
8	1	B0801	ı	ı	ı	ı	0	0	0	0	0	0	ı	1
80	2	B0802	ı	ı	ı	ı	0	0	0	0	0	0	ı	1
8	2.5	B08025	ı	ı	ı	ı	0	0	0	0	0	0	ı	1
8	5	B0805	ı	1	ı	ı	0	0	0	0	0	0	I	1
8	8	B0808	I	-	1	1	0	0	0	0	0	0	I	1
10	2	B1002	I	I	I	I	1	1	1	0	0	0	0	0
10	4	B1004	ı	1	ı	ı	-	ı	1	0	0	0	0	0
10	10	B1010	ı	1	ı	ı	1	ı	1	0	0	0	0	0
12	2	B1202	ı	1	ı	ı	-	ı	1	1	ı	ı	0	0
12	4	B1204	ı	1	1	1	-	1	1	1	1	1	0	0
12	5	B1205	ı	I	1	ı	-	1	1	1	1	1	0	0
12	10	B1210	ı	1	1	ı	ı	ı	1	1	ı	ı	0	0

Note:Marked with " ○ "is available.



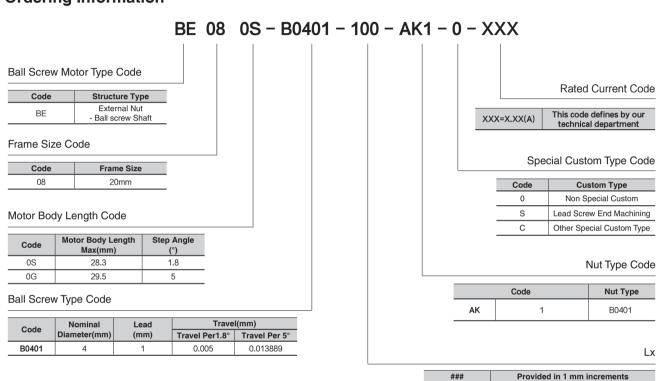
# **BE08 Series**

**Phases** 2 Step Accuracy ±5% **IP Rating** 40 **Approvals RoHS** 

Operating Temp. -20°C~+50°C **Insulation Class** B(130°C) 100MegOhms **Insulation Resistance** 



### Ordering Information

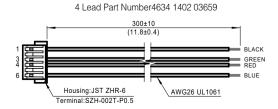


## ■ BE08 Step Motor - 4 Lead Bi-Polar

	Motor Body				Wine	ding
<b>Motor Type Code</b>	•	Step Angle	Electrical Connection	Rated Current (Amps)	Resistanc(Ohms)	Inductance(mH)
	(mm)	( )	Connection	(Allips)	±10%@20°C	Тур.
BE080S	28.3	1.8°	Plug In Connector	0.4	12.65	4.1
BE080G	29.5	5°	Plug In Connector	0.6	6.2	1.6

Note: Recommended Driver, DC Input: SR2-Plus, SR3-mini; DC Input Controller Type: ST5-S/Q/C-AN(RN)o

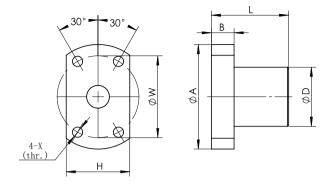
# ■ Mating Connector With Leads (order separately)





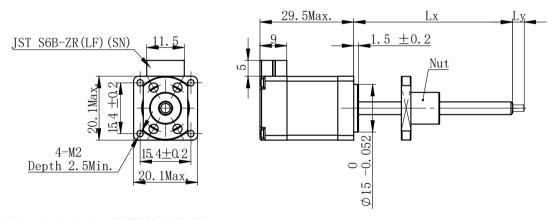
# **BE08 Series**

#### ■ Nut Dimension UNIT:mm



Screw Type	Nut	Code	D	Α	В	L	W	Н	X
B0401	AK	1	10	20	3	12	15	14	2.9

### **■** Motor Dimension



Note: The Mounting hole size of BE080G is  $16 \pm 0.2$  mm.



# **BE11 Series**

**Phases** 2 **Step Accuracy** ±5% **IP Rating** 40 **Approvals** RoHS

Operating Temp. -20°C~+50°C **Insulation Class** B(130°C) **Insulation Resistance** 100MegOhms



## Ordering Information

### BE 11 1S - B0601 - 100 - AK1 - 0 - XXX

Ball Screw Motor Type Code

Code	Structure Type
BE	External Nut - Ball screw Shaft

Frame Size Code

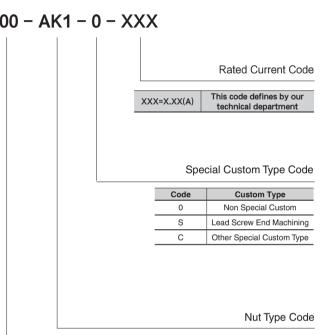
Code	Frame Size
11	28mm

Motor Body Length Code

Code	Motor Body Length Max(mm)	Step Angle (°)
1S	32	1.8
5S	52	1.8

Ball Screw Type Code

Code	Nominal	Lead	Travel(mm)
Code	Diameter(mm)	(mm)	Travel Per1.8°
B0601	6	1	0.005



	Code	Nut Type
AK	1	B0601

###	Provided in 1 mm increments
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### ■ BE11 Step Motor - 4 Lead Bi-Polar

	Motor Body				Winding	
<b>Motor Type Code</b>	•	Step Angle	Electrical Connection	Rated Current (Amps)	Resistanc(Ohms)	Inductance(mH)
	(mm)	( )	Connection	(Allips)	±10%@20°C	Тур.
BE111S	32	1.8°	Plug In Connector	1	2.7	2.5
BE115S	52	1.8°	Plug In Connector	1.5	1.65	1.48

Note: Recommended Driver, DC Input: SR2-Plus; DC Input Controller Type: ST5-S/Q/C-AN(RN)<sub>o</sub>

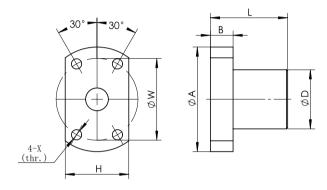


# **BE11 Series**

# ■ Mating Connector With Leads (order separately)

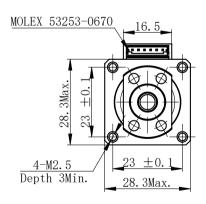
4 Lead Part Number 4634 1402 04190 300±10 (11.8±0.4) ≡ GREEN ≡ RED = BLUE Housing:Molex 51065-0600 AWG26 UL3266 Terminal:Molex 50212-8000

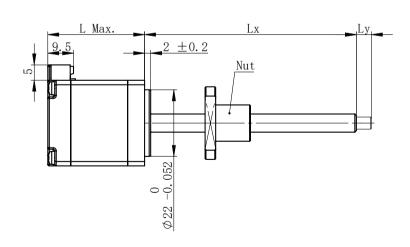
■ Nut Dimension UNIT:mm



Screw Type	Nut (	Code	D	Α	В	L	W	Н	Х
B0601	AK	1	12	24	3.5	15	18	16	3.4

### ■ Motor Dimension





Motor type	Dimension "L"
BE111S	32 mm
BE115S	52 mm



# **BE14 Series**

 Phases
 2

 Step Accuracy
 ±5%

 IP Rating
 40

 Approvals
 RoHS

Operating Temp.  $-20^{\circ}\text{C} \sim +50^{\circ}\text{C}$ Insulation Class  $B(130^{\circ}\text{C})$ Insulation Resistance 100MegOhms



# Ordering Information

# BE 14 1S - B0801 - 100 - AK1 - 0 - XXX

Ball Screw Motor Type Code

Code	Structure Type
BE	External Nut
	- Ball screw Shaft

### Frame Size Code

Code	Frame Size
14	35mm

### Motor Body Length Code

Code Motor Body Length Max(mm)		Step Angle (°)
1A	28	0.9
1S	28	1.8
3S	36	1.8

### Ball Screw Type Code

Code	Nominal	Lead	Travel(mm)		
	Diameter(mm)	(mm)	Travel Per 0.9°	Travel Per 1.8°	
B0801	8	1	0.0025	0.005	
B0802	8	2	0.005	0.01	
B08025	8	2.5	0.00625	0.0125	
B0805	8	5	0.0125	0.025	
B0808	8	8	0.02	0.04	

Rated Current Code

XXX=X.XX(A)	This code defines by our
	technical department

### Special Custom Type Code

Code	Custom Type	
0	Non Special Custom	
s	Lead Screw End Machining	
E	Add Encoder	
В	Add Brake	
С	Other Special Custom Type	

### Nut Type Code

	Code		Nut Type
			B0801
	AK	1	B0802
			B08025
	BU	1	B0805
	ВМ	1	B0808
			Lx

### Provided in 1 mm increments

# ■ BE14 Step Motor - 4 Lead Bi-Polar

Motor Body					Winding	
Motor Type Code Length	Length	Step Angle	Electrical Connection	Rated Current (Amps)	Resistanc(Ohms)	Inductance(mH)
	(mm)				±10%@20°C	Тур.
BE141A	28	0.9°	Plug In Connector	0.6	10.6	12.6
BE141S	28	1.8°	Plug In Connector	1.5	1.55	1.53
BE143S	36	1.8°	Plug In Connector	1.5	1.61	2.5

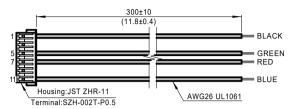
Note: Recommended Driver, DC Input: SR2-Plus; DC Input Controller Type: ST5-S/Q/C-AN(RN).



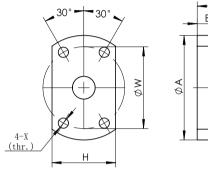
# **BE14 Series**

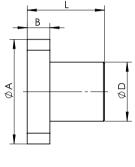
# ■ Mating Connector With Leads (order separately)

4 Lead Part Number 4634 1402 04581



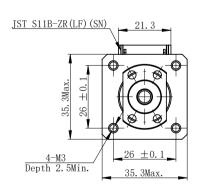
■ Nut Dimension UNIT:mm

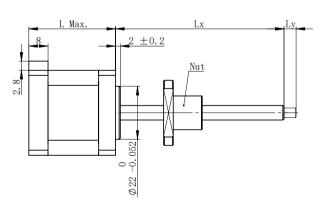




Screw Type	Nut	Code	D	Α	В	L	W	Н	Х
B0801	AK	1	14	27	4	16	21	18	3.4
B0802	AK	1	14	27	4	16	21	18	3.4
B08025	AK	1	16	29	4	26	23	20	3.4
B0805	BU	1	22	38	6	27	29	22	3.4
B0808	ВМ	1	23	38	5	28	30	24	3.4

### ■ Motor Dimension





Motor type	Dimension "L"
BE141A	28 mm
BE141S	28 mm
BE143S	36 mm



# **BE17 Series**

2 **Phases Step Accuracy** ±5% **IP Rating** 40 **Approvals** RoHS

Operating Temp. -20°C~+50°C **Insulation Class** B(130°C) **Insulation Resistance** 100MegOhms



# ■ Ordering Information

# BE 17 4S - B0801 - 100 - AK1 - 0 - XXX

Ball Screw Motor Type Code

Code	Structure Type
BE	External Nut - Ball screw Shaft

Frame Size Code

Code	Frame Size
17	42mm

Motor Body Length Code

Code	Motor Body Length Max(mm)	Step Angle (°)
4A	34.3	0.9
4S	34.3	1.8
6S	48.3	1.8

Lead Screw Type Code

	Nominal	Lead	Trave	l(mm)
Code	Diameter (mm)	(mm)	Travel Per 0.9°	Travel Per 1.8°
B0801	8	1	0.0025	0.005
B0802	8	2	0.05	0.01
B08025	8	2.5	0.00625	0.0125
B0805	8	5	0.0125	0.025
B0808	8	8	0.02	0.04
B1002	10	2	0.005	0.01
B1004	10	4	0.01	0.02
B1010	10	10	0.025	0.05

Lx

###	Provided in 1 mm increments

Rated Current Code

XXX=X.XX(A)	This code defines by our
	technical department

### Special Custom Type Code

Code	Custom Type	
0	Non Special Custom	
s	Lead Screw End Machining	
E	Add Encoder	
В	Add Brake	
С	Other Special Custom Type	

Nut Type Code

	Code	Nut Type	
		B0801	
		B0802	
AK	1	B08025	
		B1002	
	2	B1004	
BU	1	B0805	
ВМ	,	B0808	
BIVI	'	B1010	



# **BE17 Series**

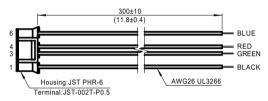
# ■ BE17 Step Motor - 4 Lead Bi-Polar

	otor Type Code Motor Body Length (°) Electrical Rated Curre (Amps)			Winding		
<b>Motor Type Code</b>			Rated Current	Resistanc(Ohms)	Inductance(mH)	
(1	(mm)	(mm)	Connection	(Amps)	±10%@20°C	Тур.
BE174A	34.3	0.9°	Plug In Connector	0.7	5.4	14
BE174S	34.3	1.8°	Plug In Connector	1	4.3	7.7
BE176S	48.3	1.8°	Plug In Connector	2	1.3	2.9

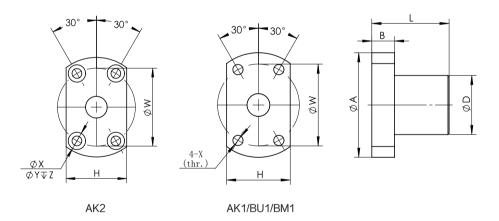
Note: Recommended Driver, DC Input: SR2-Plus, SR4-Plus; DC Input Controller Type: ST5-S/Q/C-AN(RN).

# ■ Mating Connector With Leads (order separately)

4 Lead Part Number 4634 1402 00723



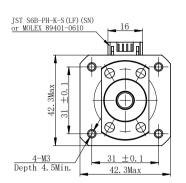
#### Nut Dimension **UNIT:mm**

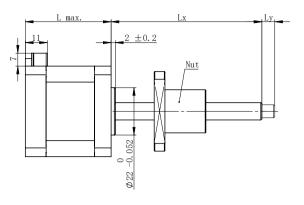


Screw Type	Nut	Code	D	Α	В	L	W	Н	Х	Υ	Z
B0801	AK	1	14	27	4	16	21	18	3.4	_	_
B0802	AK	1	14	27	4	16	21	18	3.4	_	_
B08025	AK	1	16	29	4	26	23	20	3.4	-	_
B0805	BU	1	22	38	6	27	29	22	3.4	-	_
B0808	ВМ	1	23	38	5	28	30	24	3.4	-	_
B1002	AK	1	18	35	5	28	27	22	4.5	-	_
B1004	AK	2	26	46	10	34	36	28	4.5	8	4.5
B1010	ВМ	1	28	47	8	34	36	30	4.5	-	-



# **■** Motor Dimension





Motor type	Dimension "L"
BE174A	34.3 mm
BE174S	34.3 mm
BE176S	48.3 mm



# **BE23 Series**

**Phases** 2 **Step Accuracy** ±5% **IP Rating** 40

**Approvals** RoHS

**Operating Temp.** -20°C~+50°C **Insulation Class** B(130°C) **Insulation Resistance** 100MegOhms



# **■** Ordering Information

# BE 23 8S - B1002 - 100 - AK1 - 0 - XXX

Ball Screw Motor Type Code

Code	Structure Type
BE	External Nut - Ball screw Shaft

Frame Size Code

Code	Frame Size
23	57mm

### Motor Body Length Code

Code	Motor Body Length Max(mm)	Step Angle
8S	57	1.8
AS	79	1.8

### Lead Screw Type Code

Code	Nominal Diameter	Lead (mm)	Travel Per 1.8° (mm)
	(mm)	` '	, ,
B1002	10	2	0.01
B1004	10	4	0.02
B1010	10	10	0.05
B1202	12	2	0.01
B1204	12	4	0.02
B1205	12	5	0.025
B1210	12	10	0.05

Lx

###	Provided in 1 mm increments



VVV-V VV(A)	This code defines by our
XXX=X.XX(A)	technical department

### Special Custom Type Code

Code	Custom Type	
0	Non Special Custom	
s	Lead Screw End Machining	
E	Add Encoder	
В	Add Brake	
С	Other Special Custom Type	

### Nut Type Code

	Code	Nut Type
	1	B1002
AK	-	B1202
	2	B1004
BM	1	B1204
BIVI		B1010
AV		B1205
	2	B1210



# **BE23 Series**

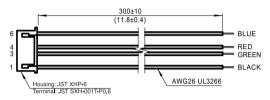
# ■ BE23 Step Motor - 4 Lead Bi-Polar

	Motor Body		Electrical Connection		Winding		
Motor Type Code		Step Angle (°)		Rated Current (Amps)	Resistanc(Ohms)	Inductance(mH)	
				(Amps)	±10%@20°C	Тур.	
BE238S	57	1.8°	Plug In Connector	2.2	1.6	7.2	
BE23AS	79	1.8°	Plug In Connector	3	1.1	5.0	

Note: Recommended Driver, DC Input: SR8-Plus; DC Input Controller Type: ST5-S/Q/C-AN(RN), ST10-S/Q/C-AN(RN).

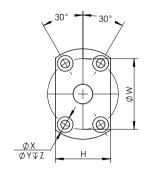
# ■ Mating Connector With Leads (order separately)

4 Lead Part Number 4634 1402 01891

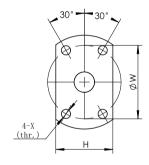


### ■ Nut Dimension

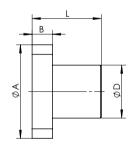
UNIT:mm



AK2/AV2



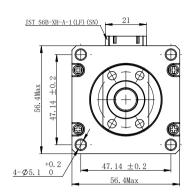
AK1/BU1/BM1

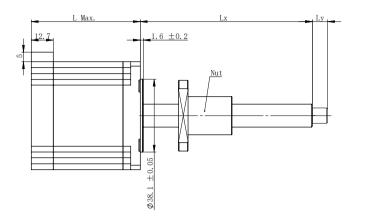


Screw Type	Nut	Code	D	Α	В	L	W	Н	Х	Υ	Z
B1002	AK	1	18	35	5	28	27	22	4.5	_	_
B1004	AK	2	26	46	10	34	36	28	4.5	8	4.5
B1010	ВМ	1	28	47	8	34	36	30	4.5	-	_
B1202	AK	1	20	37	5	28	29	24	4.5	-	_
B1204	ВМ	1	24	40	10	40	32	30	4.5	-	_
B1205	۸۱/	2	30	50	8	35	40	30	4.5	8	4.5
B1210	AV	2	30	50	10	42	40	32	4.5	8	4.5



# **■** Motor Dimension





Motor type	Dimension "L"
BE238S	57 mm
BE23AS	79 mm



# Encoder Options-Suitable for applications that require feedback

### Parameter

Mating Motor	Supply Voltage (VDC)		CPR PPR	Operating Temperature(°C)		Vibration (g) (5HZ-2KHZ)	Output			
Mating Motor	Min.	Тур.	Max.	CPR	PPR	Low	High	Max.	Output	
BE08/11		_		400	1600	-20	100	00	Single-ended	Differential
BE14/17/23	4.5	4.5 5	5.5	5.5	4000	-40	100	20	Electrical Electrical	

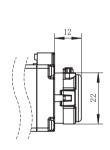


BE11 with encoder

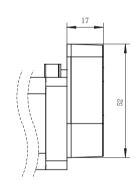


BE17 with encoder

### ■ Dimensional Information



The encoder mating BE08/11

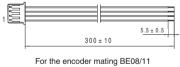


The encoder mating BE14/17/23

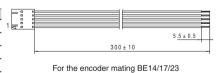
# ■ Mating Connector With Leads

### Single-ended Electrical

Pin	Function	Color
1	+5VDC Power	Black
2	A Channel	Green
3	Ground	Red
4	B Channel	Blud



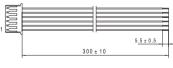
PIN	Function	Color
1	Ground	Black
2	Index	Green
3	A Channel	Red
4	+5VDC Power	Blud
5	B Channel	Vellow



Unit: mm

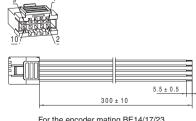
### **Differential Electrical**

Pin	Function	Color
1	Ground	Black
2	A+Channel	Green
3	A- Channel	Red
4	Power	Blud
5	B+Channel	Yellow
6	B- Channel	White



For the encoder mating BE08/11

Pin	Function	Color
1	-	-
2	Ground	Black
3	I- Channel	Green
4	I+Channel	Red
5	A- Channel	Blud
6	A+Channel	Yellow
7	Power	White
8	-	-
9	B- Channel	Orange
10	B+Channel	Brown



For the encoder mating BE14/17/23



# **Brake Options**

### Parameter

Mating Motor	Supply Voltage (VDC)	Braking Torque (N·M)	Power (W)	Reaction Time (ms)	Insulation Grade
BE11/14	24	0.4	4	15	В
BE17	24	0.6	5	50	В
BE23	24	1.2	4.5	50	В

- 1. All the brakes with 300mm leads.
- 2. 12 VDC brake options are available, please consult our technical department for further information.







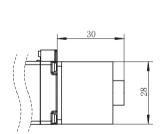
BE17 with brake



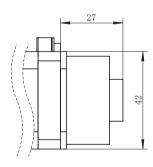
BE23 with brake

# **■** Dimensional Information

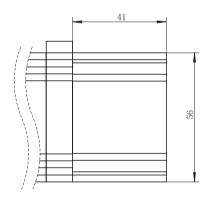
Unit: mm



The brake mating BE11/14



The brake mating BE17



The brake mating BE23



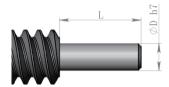
# **Optional Construction & Modifications**

MOONS' often modifies linear actuators to meet application needs. Typical changes include:

- · Ball screws: lengths, end machining and so on.
- · Nuts: basic style, mounting and so on.

To help our customers design efforts, standardized leadscrew features are available.

# **■** Ball screw End Machining



NO.	Nominal Diameter (mm)	Dimension			
NO.	Nonlina Diameter (min)	D(mm)	L(mm)		
1	4	2.5	2.5		
2	6	4	5		
3	8	6	6		
4	10	6	6		
5	12	8	8		



# **Linear Slides (Ball Screws)**

MOONS' Linear Slides are designed to meet the needs of customers' compact structure. These products offer many advantages such as high integration, small size, quieter operation, stable product quality and lower cost. Not only provides the best performance but also easier to use.

- Integrated design, Easy installation
- 4 Sizes motor options: NEMA08, NEMA11, NEMA14, NEMA17
- Each size of Linear Slides has a variety of lead options.
- Each size of Linear Slides has encoder & brake options.

MOONS' has committed to product innovation design and technical improvement, with excellent product quality, application technology, fast and flexible services, which provide customers with high level motion control solutions.











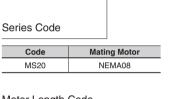
# **MS20 Series**

- Integrated design, Easy installation
- Small size, Width 23mm
- Ball screws, High accuracy



### Ordering Information





Motor	Length	า Cod	е
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Code	Motor Length Max(mm)
3E1	29.5(BE080S)

#### Additional Options Code

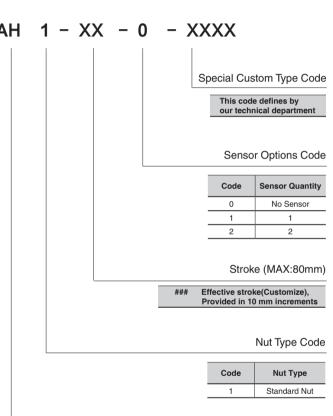
Code	Additional Options*
0	No additional
Е	Encoder

### Outlet Direction Code

Code	Outlet Direction**
Т	Тор
В	Bottom
L	Left
R	Right

### Screw Type Code

Code	Screw Type
В	Ball Screw



Lead code

(mm)

Code

АН

### Note:

- \*Additional Options: Additional Options: MOONS' provides encoders for BE08 series motors as additional options, see page 17 for more details.
- \*\*Outlet Direction:Customer can choose the outlet direction according to the actual requirements,see the dimensional information for outlet direction definition in next page.



# **MS20 Series**

## ■ Technical Data

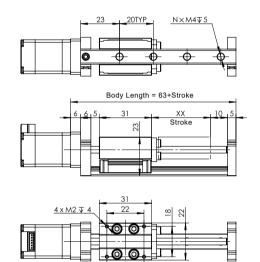
Series Lead code	Lead code	Lead	Maximum Speed		Load(kg) BE080S
		(mm/s)	Horizontal	Vertical	
MS20	AH	1	10	1	0.5

#### Note:

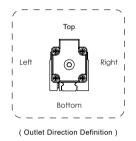
- 1. The above options are common choices, please consult our technical department for further information.
- 2. Recommended Driver, DC Input: SR2-Plus; DC Input Controller Type: ST5-S/Q/C-AN(RN).

## **■** Dimensional Information

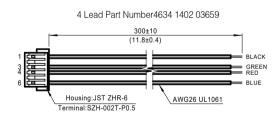
Unit: mm







# ■ Mating Connector With Leads





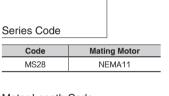
# **MS28 Series**

- Integrated design, Easy installation
- Small size, Width 29mm
- · Ball screws, High accuracy



# Ordering Information





### Motor Length Code

Code	Motor Length Max(mm)
3D1	32 ( BE111S )

#### Additional Options Code

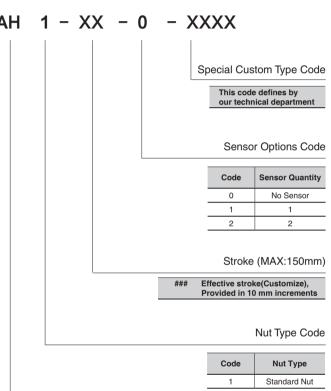
Code	Additional Options*
0	No additional
В	Brake
Е	Encoder

#### **Outlet Direction Code**

Code	Outlet Direction**
Т	Тор
В	Bottom
L	Left
R	Right

#### Screw Type Code

Code	Screw Type
В	Ball Screw



#### .

Lead code

Code	Lead (mm)
AH	1

### Note:

- \*Additional Options: Additional Options: MOONS' provides encoders & brakes for BE11 series motors as additional options, see page 17 & page 18 for more details.
- \*\*Outlet Direction:Customer can choose the outlet direction according to the actual requirements,see the dimensional information for outlet direction definition in next page.



# **MS28 Series**

### ■ Technical Data

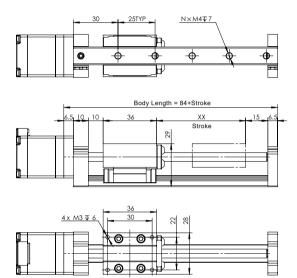
Series	Lead code	Lead	Maximum Speed	Maximum Motor:	Load(kg) BE111S
		(mm/s)	Horizontal	Vertical	
MS28	AH	1	10	3	2

### Note:

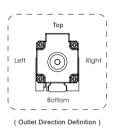
- 1. The above options are common choices, please consult our technical department for further information.
- 2. Recommended Driver, DC Input: SR2-Plus; DC Input Controller Type: ST5-S/Q/C-AN(RN).

### **■** Dimensional Information

Unit: mm

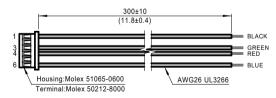






# **■** Mating Connector With Leads

4 Lead Part Number 4634 1402 04190





# **MS35 Series**

- Integrated design, Easy installation
- Small size, Width 42mm
- · Ball screws, High accuracy



# ■ Ordering Information

MS35 - 3C2 0 T - B AE 1 - XX - 0 - XXXX

Series Code

Code	Mating Motor
MS35	NEMA14

#### Motor Length Code

Code	Motor Length Max(mm)
3C1	27.3 (BE141S)
3C2	36 ( BE143S )

#### Additional Options Code

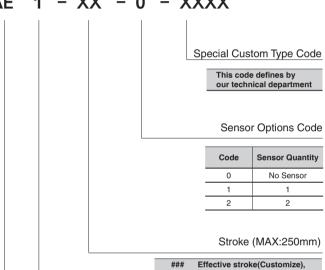
Code	Additional Options*
0	No additiona
В	Brake
E	Encoder

### Outlet Direction Code

Code	Outlet Direction**
Т	Тор
В	Bottom
L	Left
R	Right

#### Screw Type Code

Code	Screw Type
В	Ball Screw



Nut	Type	Code

Co	de	Nut Type
	1	Standard Nut

Provided in 10 mm increments

### Lead code

Code	Lead (mm)
AH	1
AG	2
AD	2.5
AX	5
ВН	8

#### Note:

- \*Additional Options: Additional Options: MOONS' provides encoders & brakes for BE14 series motors as additional options, see page 17 & page 18 for more details.
- \*\*Outlet Direction:Customer can choose the outlet direction according to the actual requirements,see the dimensional information for outlet direction definition in next page.



# **MS35 Series**

### ■ Technical Data

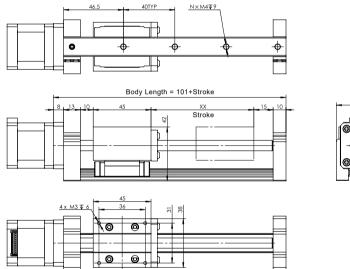
Series	Lead code	Lead	Maximum Speed			Maximum Load(kg) Motor: BE143S	
			(mm/s)	Horizontal	Vertical	Horizontal	Vertical
	AH	1	10	5	3	5	3
	AG	2	20	5	3	5	3
MS35	AD	2.5	25	5	3	5	3
	AX	5	50	5	3	5	3
	ВН	8	80	3.3	2.2	4.4	2.9

### Note:

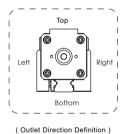
- 1. The above options are common choices, please consult our technical department for further information.
- 2. Recommended Driver, DC Input: SR2-Plus; DC Input Controller Type: ST5-S/Q/C-AN(RN).

### **■** Dimensional Information

Unit: mm

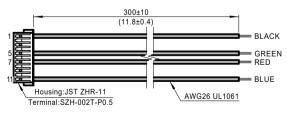






■ Mating Connector With Leads

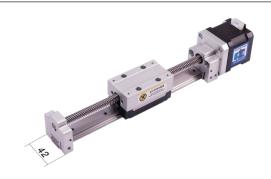
4 Lead Part Number 4634 1402 04581





# **MS42 Series**

- · Integrated design, Easy installation
- Small size, Width 42mm
- · Ball screws, High accuracy



# ■ Ordering Information



Series Code

Code	Mating Motor
MS42	NEMA17

Motor Length Code

Code	Motor Length Max(mm)
3A1	39.8 ( BE172S )

#### Additional Options Code

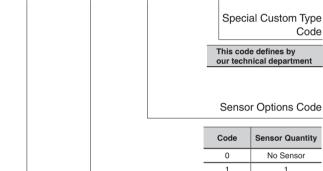
Code	Additional Options*
0	No additional
В	Brake
Е	Encoder

### **Outlet Direction Code**

Code	Outlet Direction **
Т	Тор
В	Bottom
L	Left
R	Right

### Screw Type Code

Code	Screw Type
В	Ball Screw



Code	Sensor Quantity
0	No Sensor
1	1
2	2

Stroke (MAX:350mm)

Effective stroke(Customize), Provided in 10 mm increments

Nut Type Code

Code	Nut Type
1	Standard Nut

Lead code

Code	Lead (mm)
AH	1
AG	2
AD	2.5
AX	5
BH	8

#### Note:

- \*Additional Options: Additional Options: MOONS' provides encoders & brakes for BE17 series motors as additional options, see page 17 & page
- \*\*Outlet Direction:Customer can choose the outlet direction according to the actual requirements, see the dimensional information for outlet direction definition in next page.



# **MS42 Series**

### ■ Technical Data

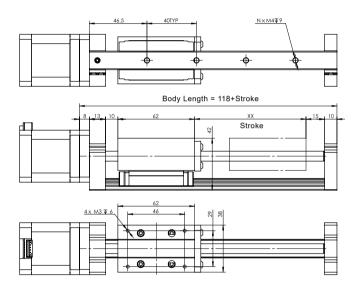
Series	Lead code	Lead	Maximum Speed	Maximum Load(kg) Motor: BE172S		
			(mm/s)	Horizontal	Vertical	
MS42	AH	1	10	5	3	
	AG	2	20	5	3	
	AD	2.5	25	5	3	
	AX	5	50	5	3	
	BH	8	80	5	3	

### Note:

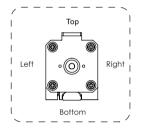
- 1. The above options are common choices, please consult our technical department for further information.
- 2. Recommended Driver, DC Input: SR2-Plus; DC Input Controller Type: ST5-S/Q/C-AN(RN).

### ■ Dimensional Information

Unit: mm



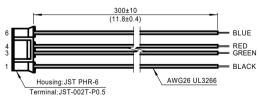




( Outlet Direction Definition )

# ■ Mating Connector With Leads

4 Lead Part Number 4634 1402 00723





# **DC Input Stepper Drive-SR Series**

#### **SR Series Drives**

The SR series are compact, powerful, digital stepper drives feature advanced microstepping performance and sophisticated current control. All drive setup is done via dip or rotary switches.

- Advanced Current Control
- Anti-Resonance
- Torque Ripple Smoothing
- Microstep Emulation

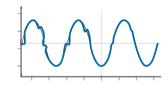
Self Test



### ■ Features

#### **Anti-Resonance**

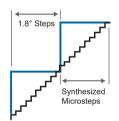
Step motor systems have a natural tendency to resonate at certain speeds. The SR drives automatically calculate the system's natural frequency and apply damping to the control algorithm. This greatly improves midrange stability, allows higher speeds and greater torque utilization, and also improves settling times.



### Provides better motor performance and higher speeds

### **Microstep Emulation**

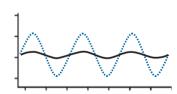
With Microstep Emulation, low resolution systems can still provide smooth motion. The drive can take low resolution step pulses and create fine resolution motion.



### Delivers smoother motion in any application

#### **Torque Ripple Smoothing**

All step motors have an inherent low speed torque ripple that can affect the motion profile of the motor. By analyzing this torque ripple the system can apply a negative harmonic to counter this effect. This gives the motor much smoother motion at low speed.



### Produces smoother motion at low speeds

### **Command Signal Smoothing**

Command Signal smoothing can soften the effect of immediate changes in velocity and direction, making the motion of the motor less jerky. An added advantage is that it can reduce the wear on mechanical components.



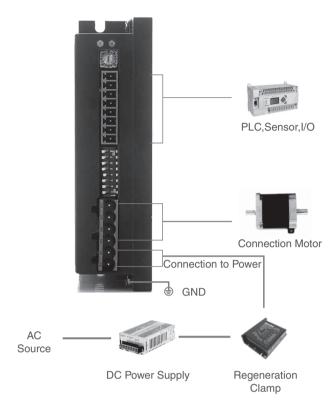
### Improves overall system performance

### **Auto Setup & Self Test**

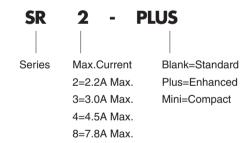
At start-up the drive measures motor parameters, including the resistance and inductance, then uses this information to optimize system performance. The drive can also detect open and short circuits.



# **■** System Configuration



# ■ Numbering System



# ■ Ordering Information

Model	Current	Voltage	Microstep Selection	Current Selection
SR2-Plus	0.3-2.2A	12-48VDC	16	8
SR3-mini	0.4-3.0A	12-48VDC	16	8
SR4-Plus	1.0-4.5A	24-48VDC	16	8
SR8-Plus	2.4-7.8A	24-75VDC	16	8



# **■** Drive Specifications

	Specification
Speed Range	Up to 3000RPM
Operating Temperature	0 - 400
Ambient Humidity	90% or less(non-condensing)
Vibration Resistance	5.9m/s <sup>2</sup> maximum
Storage Temperature	-10 - 70°
Heat Sinking Method	Natural cooling or fan-forced cooling
Atmosphere	Avoid dust, oily mist and corrosive air
Mana	SR2-Plus/SR3-mini: Approx. 120g
Mass	SR4/8-Plus: Approx. 310g
Certicification	RoHS , CE (EMC): EN 61800-3:2004
	Features
Idle Current	Automatic idle current reduction to reduce heat after motor stops moving for 1 second Dip switch selectable 50% or 90%
Anti-Resonance	Raises the system-damping ratio to eliminate midrange instability and allow stable operation throughout the speed range of the motor, dip switch selectable load inertia
Control Mode	Pulse input control Step&Dir
Inupt Signal Filter	Digital filters prevent position error from electrical noise on command signals, Dip switch selectable 2MHz or 150KHz
Microstep Emulation	Switch selectable microstep emulation provides smoother, more reliable motion
Motor Database	Rotary switch easily selects from many popular motors
Self Test	Switch selectable automatic self test, while self test, drive will rotate the motor back and forth, two turns in each direction
Fault output	Optically isolated,30VDC max, 100mA max

# ■ Electrical Specifications SR2-Plus

Parameter	Min.	Typical	Max.	UNIT
Power Supply	12	-	42	VDC
Output Current (Peak)	0.3	-	2.2	Amps
Cost current of digital input signal	6	10	15	mA
Step Frequency	2	-	2M	Hz
STEP minimum pulse width	250	-	-	ns
DIR minimum pulse width	80	-	-	us
Under Voltage Protection	-	10	-	VDC
Over Voltage Protection	-	52	-	VDC
Input Signal Voltage	4	-	28	VDC
Initialization time	-	-	2.5	S
OUT maximum output current	-	-	100	mA
OUT maximum voltage	-	-	30	VDC

### SR4-Plus

Parameter	Min.	Typical	Max.	UNIT
Power Supply	24	-	48	VDC
Output Current (Peak)	1	-	4.5	Amps
Cost current of digital input signal	6	10	15	mA
Step Frequency	2	-	2M	Hz
STEP minimum pulse width	250	-	-	ns
DIR minimum pulse width	80	-	-	us
Under Voltage Protection	-	20	-	VDC
Over Voltage Protection	-	60	-	VDC
Input Signal Voltage	4	-	28	VDC
Initialization time	-	-	2.5	S
OUT maximum output current	-	-	100	mA
OUT maximum voltage	-	-	30	VDC

### SR3-mini

Parameter	Min.	Typical	Max.	UNIT
Power Supply	12	-	48	VDC
Output Current (Peak)	0.4	-	3	Amps
Cost current of digital input signal	6	10	15	mA
Step Frequency	2	-	500K	Hz
STEP minimum pulse width	1000	-	-	ns
DIR minimum pulse width	80	-	-	us
Under Voltage Protection	-	10	-	VDC
Over Voltage Protection	-	53	-	VDC
Input Signal Voltage	4	-	28	VDC
Initialization time	-	-	2.5	S
·				

### SR8-Plus

Parameter	Min.	Typical	Max.	UNIT
Power Supply	24	-	75	VDC
Output Current (Peak)	2.4	-	7.8	Amps
Cost current of digital input signal	6	10	15	mA
Step Frequency	2	-	2M	Hz
STEP minimum pulse width	250	-	-	ns
DIR minimum pulse width	80	-	-	us
Under Voltage Protection	-	20	-	VDC
Over Voltage Protection	-	85	-	VDC
Input Signal Voltage	4	-	28	VDC
Initialization time	-	-	2.5	S
OUT maximum output current	-	-	100	mA
OUT maximum voltage	-	-	30	VDC



# DC Input Controller Type Stepper Drive-ST Series

#### ST Series

The ST series are compact digital stepper drives with multiple control options and many sophisticated features. Step motors run smoother and faster than ever with features of advanced current control.

With mutiple control options, ST series support stand-alone programming and various bus control as RS-232/485, Ethernet UDP/ TCP, CANopen and Ethernet/IP.

The ST series also has optional encoder feedback with close loop for improved system performance and reliability.



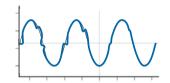
- Advanced Current Control
- Anti-Resonance
- Torque Ripple Smoothing

- Microstep Emulation
- Stall Detection and Stall Prevention

### Features

#### **Anti-Resonance**

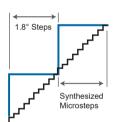
Step motor systems have a natural tendency to resonate at certain speeds. The MSST drives automatically calculate the system's natural frequency and apply damping to the control algorithm. This greatly improves midrange stability, allows higher speeds and greater torque utilization, and also improves settling times.



### Provides better motor performance and higher speeds

### **Microstep Emulation**

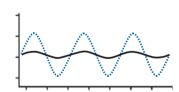
With Microstep Emulation, low resolution systems can still provide smooth motion. The drive can take low resolution step pulses and create fine resolution motion.



### Delivers smoother motion in any application

### **Torque Ripple Smoothing**

All step motors have an inherent low speed torque ripple that can affect the motion profile of the motor. By analyzing this torque ripple the system can apply a negative harmonic to counter this effect. This gives the motor much smoother motion at low speed.



### Produces smoother motion at low speeds

### **Command Signal Smoothing**

Command Signal smoothing can soften the effect of immediate changes in velocity and direction, making the motion of the motor less jerky. An added advantage is that it can reduce the wear on mechanical components.



### Improves overall system performance

### Stall detection & Stall prevention (only available on drives with encoder option)

The optional encoder detects the rotor's position to provide Stall Detection and Stall Prevention unctions.



### **Auto Setup & Self Test**

At start-up the drive measures motor parameters, including the resistance and inductance, then uses this information to optimize the system performance. The drive can also detect open and short circuits.

# ■ Which model is right for your application?

### Step & Direction





- Step & Direction
- CW & CCW pulse
- Master Encoder

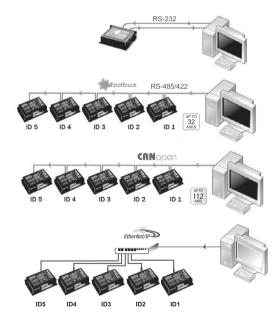
### Oscillator / Run-Stop





- Software Configuration
- Two Speeds
- Vary speed with analog input
- Joystick compatible

#### **Host Control**





- Accepts commands from host PC or PLC
- Multi-axis capable
- Real time control

### **Stand Alone Programmable**





- Accepts commands from host PC or PLC
- Multi-axis capable
- Real time control



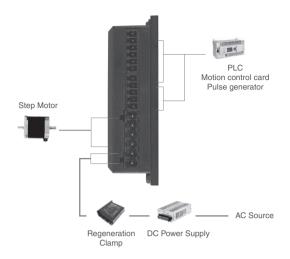
# ■ ST Lineup Control Modes

### -S Pulse Input Control

Controlled via pulse generator.

#### **Main Features**

 Accepts three types of pulse signal input as Pulse&Direction, CW/CCW and A/B Quadrature

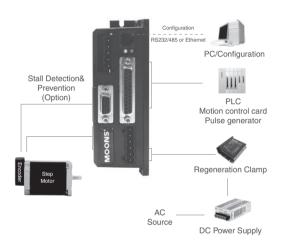


# -Q Built-in programmable motion controller (Includes Modbus/RTU Type)

Run stand-alone with sophisticated and functional programs. Commands for controlling motion, inputs & outputs, drive configuration and status, as well as math operations, register manipulation, and multi-tasking.

#### **Main Features**

- Stand-alone operation plus Serial host control
- · Math operations
- Register manipulation
- Multi-tasking
- With all features in S type

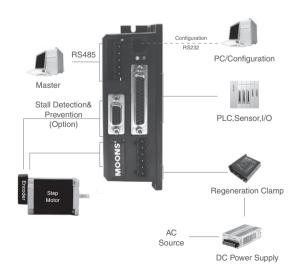


### -S/Q Basic type with RS-232/RS-485 communication

Controlled via pulse signals, analog signal or MOONS' SCL streaming series commands.

### **Main Features**

- Pulse control
- Analog control
- Host real time control using SCL via RS-232/RS-485
- Up to 32 axes per channel for RS-485



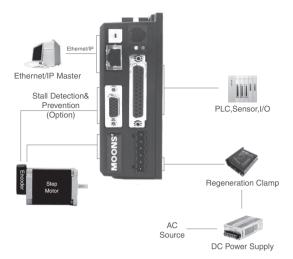


#### -Q With Ethernet communication

Run stand-alone with sophisticated and functional programs, controlled via MOONS' SCL streaming commands.

#### **Main Features**

- Stand-alone operation
- Host real time control using SCL via Ethernet UDP/TCP



### -C With CANopen communication

Operates on a CANopen communication network and conforms to CiA301 and CiA402. It supports runing stored Q programs via MOONS'-specific CANopen objects.

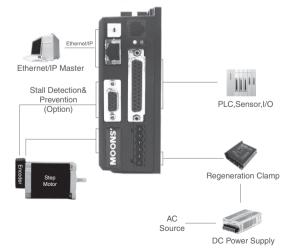
#### **Main Features**

- CANopen network
- Up to 112 axes per channel
- · Objects for Q programming



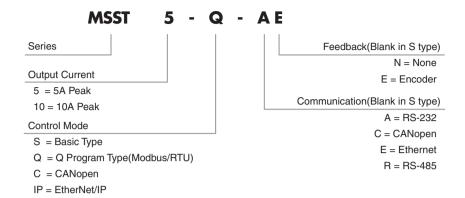
### -IP With EtherNet/IP communication

Communicate with PLCs and other industrial devices supporting the Ethernet/IP standard. They can also be commanded to execute stored Q programs.





# ■ Numbering System



# ■ Ordering Information

Model	Control	Current	Voltage	Encoder	RS-232	RS-485	Modbus/RTU	CANopen	Ethernet	EtherNet/IP
MSST5-S		0.1-5A	24-48VDC		✓					
MSST10-S	S	0.1-10A	24-75VDC		✓					
MSST5-Q-AN					✓					
MSST5-Q-AE				✓	✓	✓	✓			
MSST5-Q-RN					✓	✓	✓			
MSST5-Q-RE		0.1-5A	24-48VDC	✓	✓					
MSST5-Q-EN									✓	
MSST5-Q-EE				✓					✓	
MSST10-Q-AN	Q				✓					
MSST10-Q-AE		0.1-10A	24-75VDC	✓	✓					
MSST10-Q-RN	1				✓	✓	✓			
MSST10-Q-RE	1			✓	✓	✓	✓			
MSST10-Q-EN	1								✓	
MSST10-Q-EE				✓					✓	
MSST5-C-CN		0.4.54	04.40\/D0		✓			✓		
MSST5-C-CE		0.1-5A	24-48VDC	✓	✓			✓		
MSST10-C-CN	- C	0.1.104			✓			✓		
MSST10-C-CE		0.1-10A	24-75VDC	✓	✓			✓		
MSST5-IP-EN		0.4.54	0.4.40\/D0						✓	✓
MSST5-IP-EE	1	0.1-5A	-5A 24-48VDC	✓					✓	✓
MSST10-IP-EN	- IP	0.1.104	04.75\/D0						✓	✓
MSST10-IP-EE		0.1-10A	24-75VDC	✓					✓	✓



# **■** Drive Specifications

Amplifier Type	Dual H-Bridge, 4 Quadrant
Current Control	4 state PWM at 16 KHz
Protection	Over-voltage, under-voltage, over-temp, internal motor shorts (phase-to-phase, phase-to-ground)
Idle Current	Automatic idle current reduction to reduce heat after motor stops moving, software selectable current and idle delay
Microstep Resolution	Software selectable from 200 to 51200 steps/rev in increments of 2 steps/rev
Microstep Emulation	Performs high resolution stepping by synthesizing fine microsteps from coarse steps. Reduces jerk and extraneous system resonances.
Anti-Resonance	Raises the system damping ratio to eliminate midrange instability and allow stable operation throughout the speed range and improves settling time
Torque Ripple Smoothing	Allows for fine adjustment of phase current waveform harmonic content to reduce low-speed torque ripple in the range of 0.25 to 1.5 rps
Encoder Feedback	Optional encoder feedback for stall detection and stall prevention
Non-Volatile Storage	Configurations are saved in FLASH memory on-board the DSP
Approvals	RoHS, CE
Humidity	90% non-condensing
Ambient Temperature	0 - 40°C when mounted to a suitable heat sink
Mass	-S: Approx. 0.2Kg, -Q/C/IP: Approx. 0.3Kg
-	

# ■ I/O Specifications

-S	STEP, DIR inputs: Optically isolated, differential, 5 VDC, minimum pulse width = 250 ns, maximum pulse frequency = 2 MHz EN input: Optically isolated, 5-12 VDC OUT output: Optically isolated, 24 VDC max, 10 mA max AIN analog input: Range = 0-5 VDC, resolution = 12 bits
-Q/C/IP	X1, X2 inputs: Optically isolated, differential, 5 VDC, minimum pulse width = 250 ns, maximum pulse frequency = 2 MHz X3-X6 inputs: Optically isolated, single-ended, shared common, sinking or sourcing, 12-24 VDC X7, X8 inputs: Optically isolated, differential, 12-24 VDC Y1-Y3 outputs: Optical darlington, single-ended, shared common, sinking, 30 VDC max, 100 mA max Y4 output: Optical darlington, sinking or sourcing, 30 VDC max, 100 mA max Analog inputs IN1, IN2: Can be used as two single-ended inputs or one differential input. Range =software selectable 0-5, +/-5, 0-10, or +/-10 VDC. Software configurable offset, deadband, and filtering. Resolution = 12 bits (+/-10 volt range), 11 bits (+/-5 or 0-10 volt range).



# **How To Get Samples Quickly**

If you require a specific configuration, and wish for our engineering department to provide samples that meet your critical parameters, please fill out the application data sheet below and sent to MOONS'.

(E-mail: info@moons.com.cn)

Application info. of Linear Step Motors & Linear Slides			
Customer Info.			
Customer: Contact Info.:			
Project No.: Telephone:			
Project Info.			
Products Category : Linear Step Motors Linear Slides Stepper Drive	e		
Background: New Design ,Competitor: Substitution Project ,Current State:			
Quantity of samples: EAU: Pain:			
Expected Delivery Time: Target Price: USD/EA			
Design Info.			
Installation: Horizontal Vertical			
Driving Condition: Voltage : V Current : A			
Thrust Force: N Working Speed: mm/s			
Stroke: mm			
Working Frequency: cycles per hour, hours per day.			
Additional Options : Add Encoder Add Brake No additional			
Environment : Indoor(Normal) Indoor(Dust-free) Medium or Heavy Dust Sticky	Substance		
High Humidity Salt Spray High Temp. C Low T	emp°C		
Vacuum Others:			
Industry			
	matic Vending		
Semiconductor Mfg. Lithium Battery Mfg. Photovoltaic Mfg. Electron Mfg. Meas  Coordinate Robot Packaging Equipment Others:	uring Instrument		
Application Description			
( Please describe your application so we can ensure the best possible solution. )			

# **Worldwide Service Map**



# **MOONS' Business Philosophies**

### Customer satisfaction

MOONS' aims to enhance customer MOONS' values and respects our satisfaction through the provision development of innovative solutions, manufacture of high quality products, on-time delivery and outstanding customer support.

### Employee satisfaction

employees' input and encourages them to grow together with the company. We have been working to develop tools and trainings to build a thriving culture of excellence internally to support the future growth of our employees and the company.

## Partnership

MOONS' strongly believes in a true integrated partnership between all partners in business including customers, distributors and all these in supply chain. As a result of this philosophy, we endeavor to provide the best value contribution to all partners, which can help our partners improve their competiveness to achieve the winwin situation.

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All specifications and technical parameters of the products provided in this catalog are for reference only, and are subject to change without notice.
 For details, please contact our sales team.